

2"x 2"x 1/8" Square Tubing
(6" - 8" length)

Sample ports 4" Dia.
PM10/PM2.5 require 6" Dia.

Chain attachment point
(D-ring, angle, etc.)
1.5" Min. Dia. Hole

Port Centerline 16" above handrail

Test ports 90° apart on same plane.

1-5/8" Uni-Strut "Monorail"

Sample probe

Isokinetic
Sample Train

Note: Please reference our EPA
Method 1 diagram for determining
sample port location.

Min. 36" or 1/2 required probe length.

Instrumental Test Port
2" diameter, 12" off platform
Off-center from 4" ports

If stack is not accessible via
ladder or stairs then a manlift
or other means of access must
be provided.

Note: Clearance required
for sample train and
monorails will depend
on test method and
stack size.

